

ULTRADECK

UltraDeck Application Instructions

TOOLS:

1. Sharp razor knife (we use black OLFA's)
2. Ammonia Based Cleaner (We use Windex)
3. Isopropyl Alcohol or Acetone
4. 2-Inch Masking Tape

STORAGE:

1. UltraDeck should be stored in a cool, flat, dry, indoor location until installed on boat.

INSTALLATION LIMITATIONS:

1. Do NOT install UltraDeck in temperatures below 15 degrees Celsius.
2. Do NOT attempt to remove and adjust placement once pad is down.
3. The installed package must be kept 15 deg C plus for a minimum of 24 hrs after install for adhesive cure. Do not install and expose to cold temperatures right after as the bond will fail.

PREPARATION:

1. Cleaning of the surface is the most critical part of the process. If the surface is a clean smooth gel coat or clean paint, skip to section 3. If the surface is dirty, a scrub down with a general cleaner such as Simple Green HD and a stiff brush (both available at Home Depot) is necessary, followed up with an extensive rinse to remove the residue.
2. If the Surface is oxidised, or you are going over textured non-skid gel coat etc, we recommend a light sanding or going over with scotch bright purple pads pt#07447 (auto parts store) to these areas. If the surface is painted, make sure the paint is stable and not falling off. The bond of Ultradeck is only as good as what its adhering to. Failing paint will continue to fall off even with the UltraDeck on top if it.
3. We recommend a pre-final wipe with Windex & blue HD paper towel before the final acetone/iso wipe To ensure all oils, dirt, etc are gone. Keep freshening the paper towels until they no longer wipe dirty ensuring the surface is as clean as possible.
4. Use isopropyl alcohol or acetone on the surface area. Pre-Wipe choice will be based on what the substrate is. Acetone is favorable BUT will melt some painted surfaces. If your surface is painted, test a small area to check reaction. Thoroughly wipe down the surface area where UltraDeck will be applied. Ensure the rags are coming up from the surface clean.
5. The area must be completely dry before applying pads. Any skipping OR product substitution of above steps could result in bond failure which is not covered by warranty as its completely preventable.

INSTALLATION:

1. Before you peel back the adhesive backing, place the pads on the surface area to verify the fit and spacing in order to determine the exact location of the pad(s).
2. Turn pad over so that the adhesive backing is face up. With a sharp razor knife carefully cut the paper adhesive backing from the center of the pad towards the edges (center to top edge, center to bottom edge) to ensure it does not rip. Be sure to completely cut through the adhesive backing but DO NOT cut into the pad.
3. Starting from the center cut you just made, peel back 2" of the paper backing and fold to crease it. Repeat on the other side. Fold both pieces of the paper backing back in place to cover the adhesive.
4. Turn the pad back over and reposition it exactly where you want it installed.
5. Firmly secure one side of the pad to the surface area using 2-inch masking tape strips. Taping prevents the pad from moving.
6. Lift up the side that is not taped down and peel the paper backing to the crease. Gently lay the pad back in place.
7. Firmly press down on the pad where the exposed adhesive is. Apply pressure from the center of the pad outward (center to top, center to bottom) to ensure no air is trapped beneath the pad.
8. Continue to lift the pad and peel back the paper backing to expose additional PSA and repeat step 7.
***DO NOT PULL OR STRETCH THE PAD(S) AS THIS COULD CAUSE FUTURE SHRINKAGE ***
9. Once the first side is complete, remove the masking tape and repeat steps 7 and 8 for the other half of the pad. Apply pressure to the pad to ensure there's a firm bond between the pad and the surface area.
10. Firmly press down on all edges to ensure no water will permeate the pads. We recommend running over the edges a second time 24hrs later just to ensure the seal.

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